IN THE CLAIMS

This listing of claims replaces all prior versions, and listings, in this application.

1. (withdrawn-currently amended) A process for the preparation of a depolymerized-LMW-epiK5-N,O-sulfate containing 40%-60% iduronic units, containing at least 40% 3-O-sulfate groups in glucosamine units, [[and]] having a sulfation degree of from 2.3 to 2.9 and characterized by the structure (a')

in which R represents hydrogen or SO₃⁻ at the reducing end of the majority of its chains, which comprises

- (a) treating a tertiary or quaternary organic base salt of a depolymerized-LMW-epiK5-N-sulfate containing 40%-60% iduronic units with a sulfation agent under O-oversulfation conditions to obtain a depolymerized-LMW-epiK5-amine-O-oversulfate,
- (b) submitting the depolymerized-LMW-epiK5-amine-O-oversulfate thus obtained to a selective O-desulfation to obtain a depolymerized-LMW-epiK5-amine-O-sulfate,
- (c) treating a tertiary or quaternary organic base salt of the depolymerized-LMW-epiK5-amine-O-sulfate thus obtained with a O-sulfation agent to obtain a depolymerized-LMW-epiK5-amine-O-sulfate containing at least 80% 6-O-sulfate, and
- (d) submitting the depolymerized-LMW-epiK5-amine-O-sulfate containing at least 80% 6-O-sulfate thus obtained to a N-sulfation reaction and isolating the depolymerized-LMW-epiK5-N,O-sulfate thus obtained;

wherein (a) comprises

(a1) treating a depolymerized-LMW-epiK5-N-sulfate, in acidic form, with a tertiary or quaternary organic base for 30-60 minutes, maintaining the pH at about 7 by

- addition of the tertiary or quaternary organic base, and isolating an organic base salt of the depolymerized-LMW-epiK5-N-sulfate and
- (a2) treating the organic base salt of the depolymerized-LMW-epiK5-N-sulfate with an O-sulfation agent under O-oversulfation conditions and isolating the depolymerized-LMW-epiK5-amine-O-oversulfate.
- 2. (withdrawn) The process according to claim 1, wherein the depolymerized-LMW-epiK5-N,O-sulfate thus obtained is isolated as the sodium salt thereof which is optionally converted into another pharmaceutically acceptable salt thereof.
- 3. (withdrawn) The process according to claim 2, wherein said other salt is that with another alkaline metal, an alkaline-earth metal, aluminum or zinc.
- 4. (withdrawn) The process according to claim 1, wherein the starting depolymerized-LMW-epiK5-N-sulfate is obtained by submitting a K5-N-sulfate, in any order,
- (i) to C5-epimerization with a D-glucuronyl C5-epimerase isolated, purified and either in solution or immobilized on a solid support, at a pH of approximately 7, at a temperature of approximately 30°C and for a time period of 12-24 hours in the presence of at least one bivalent ion selected among calcium, magnesium, barium and manganese; and
- (ii) to a nitrous depolymerization followed by reduction, normally with sodium borohydride.
- 5. (withdrawn) The process according to claim 4, wherein the starting depolymerized-LMW-epiK5-N-sulfate is obtained according to the sequence (i)-(ii) and has a mean molecular weight of from about 1,500 to about 12,000.
- 6. (withdrawn) The process according to claim 5, wherein, said mean molecular weight is from about 1,500 to about 7,500.

- 7. (withdrawn) The process according to claim 4, wherein the starting depolymerized-LMW-epiK5-N-sulfate is obtained according to the sequence (ii)-(i) and has a mean molecular weight of from about 4,000 to about 12,000.
- 8. (withdrawn) The process according to claim 7, wherein said molecular weight is of from about 5,000 to about 7,500.
- 9. (withdrawn) The process according to claim 1, wherein the starting depolymerized-LMW-epiK5-N-sulfate consists of a mixture of chains in which at least 90% of said chains has the formula I

in which 40%- 60% of the uronic units are those of iduronic acid, n is a integer from 2 to 20 and the corresponding cation is chemically or pharmaceutically acceptable.

10. (withdrawn) The process according to claim 1, wherein said starting depolymerized-LMW-epiK5-N-sulfate consists of a mixture of chains in which the preponderant species has the formula I'a

$$\begin{array}{c|c} CH_2OH & COO^- \\ O & OH & OH \\ NHSO_3^- & OH \\ \end{array}$$

wherein 40% to 60% of the uronic units are those of iduronic acid and p is an integer from 4 to 8.

11. (withdrawn) The process according to claim 1, wherein said starting depolymerized-LMW-epiK5-N-sulfate presents a 2,5-anhydromannitol unit of structure (a)

in which X represents a hydroxymethyl group, at the reducing end of the majority of the chains in said mixture of chains.

12. (withdrawn) The process according to claim 9, wherein said starting depolymerized-LMW-epiK5-N-sulfate consists of a mixture of chains in which the preponderant species has the formula I'b

in which X hydroxymethyl, m is 4, 5 or 6, the corresponding cation is a chemically or pharmaceutically acceptable ion and the glucuronic and iduronic units are present alternately, the non reducing extremity being a glucuronic or iduronic unit, with a ratio glucuronic/iduronic from 45/55 to 55/45.

- 13. (withdrawn-currently amended) A process for the preparation of depolymerized-LMW-K5-N,O-sulfates having a sulfation degree of from 2.3 to 2.9 and of their pharmaceutically acceptable salts, which comprises
- (i) [[(ii)]]submitting a K5-N-sulfate to a nitrous depolymerization to obtain a depolymerized-LMW-K5-N-sulfate having a mean molecular weight higher than 4,000;
- (ii) [(i)]]submitting the depolymerized-LMW-K5-N-sulfate thus obtained to a C5-epimerization with D-glucuronyl-C5-epimerase to obtain a depolymerized-epiK5-N-sulfate containing from 40% to 60% iduronic units;
- (a) treating a tertiary or quaternary organic base salt of the depolymerized-LMW-epiK5-N-sulfate thus obtained with a sulfation agent under the conditions of O-oversulfation to obtain a depolymerized-LMW-epiK5-amine-O-oversulfate;

- (b) submitting the depolymerized-LMW-epiK5-amine-O-oversulfate thus obtained to a selective O-desulfation to obtain a depolymerized-LMW-epiK5-amine-O-sulfate;
- (c) treating a tertiary or quaternary organic base salt of the depolymerized-LMW-epiK5-amine-O-sulfate thus obtained with a O-sulfation agent to obtain a depolymerized-LMW-epiK5-amine-O-sulfate containing at least 80% 6-O-sulfate; and
- (d) submitting the depolymerized-LMW-epiK5-amine-O-sulfate containing at least 80% 6-O-sulfate thus obtained to a N-sulfation reaction and isolating the depolymerized-LMW-epiK5-N,O-sulfate thus obtained as the sodium salt thereof which is optionally converted into another pharmaceutically acceptable salt.
- 14. (withdrawn) The process according to claim 13, wherein at the end of step (ii) a depolymerized-LMW-K5-N- sulfate having a mean molecular weight of from about 5,000 to about 7,500 is obtained.
- 15. (withdrawn) The process according to claim 13, wherein at the end of step (ii) a depolymerized-LMW-K5-N- sulfate having a mean molecular weight of from about 6,000 to about 7,500 is obtained.
- 16. (withdrawn) A process for the preparation of depolymerized-LMW-K5-N,O-sulfates having a sulfation degree of from 2.3 to 2.9 and of their pharmaceutically acceptable salts, which comprises
- (i) submitting a K5-N-sulfate to a C5-epimerization with a D-glucuronyl C5-epimerase isolated, purified and in solution or immobilized on a solid support, at a pH of about 7, at a temperature of about 30°C and for a period of time of 12-24 ore in the presence of at least one bivalent ion selected among calcium, magnesium, barium and manganese;
- (ii) submitting the epiK5-N-sulfate thus obtained to a nitrous depolymerization followed by a reduction, normally with sodium borohydride, to obtain a depolymerized-LMW-K5-N-sulfate;

- (a) treating a tertiary or quaternary organic base salt of the depolymerized-LMW-epiK5-N-sulfate thus obtained with a sulfation agent under O-oversulfation conditions to obtain a depolymerized-LMW-epiK5-amine-O-oversulfate;
- (b) submitting the depolymerized-LMW-epiK5-amine-O-oversulfate thus obtained to a selective O-desulfation to obtain a depolymerized-LMW-epiK5-amine-O-sulfate;
- (c) treating a tertiary or quaternary organic base salt of the depolymerized-LMW-epiK5-amine-O-sulfate thus obtained with an O-sulfation agent to obtain a depolymerized-LMW-epiK5-amine-O-sulfate containing at least 80% 6-O-sulfate; and
- (d) submitting the depolymerized-LMW-epiK5-amine-O-sulfate containing at least 80% 6-O-sulfate thus obtained to a N-sulfation reaction and isolating the depolymerized-LMW-epiK5-N,O-sulfate thus obtained as the sodium salt thereof which is optionally converted into another pharmaceutically acceptable salt.
- 17. (currently amended) A depolymerized-LMW-epiK5-N,O-sulfate containing 40%-60% iduronic units, containing at least 40% 3-O-sulfate groups in glucosamine units, having a sulfation degree of from 2.3 to 2.9 and characterized by the structure (a')

in which R represents hydrogen or SO₃⁻ at the reducing end of the majority of its chains, obtainable according to a process which comprises

- (a) treating a tertiary or quaternary organic base salt of a depolymerized-LMW-epiK5-N-sulfate containing 40%-60% iduronic units with a sulfation agent under O-oversulfation conditions to obtain a depolymerized-LMW-epiK5-amine-O-oversulfate,
- (b) submitting the depolymerized-LMW-epiK5-amine-O-oversulfate thus obtained to a selective O-desulfation to obtain a depolymerized-LMW-epiK5-amine-O-sulfate,

- (c) treating a tertiary or quaternary organic base salt of the depolymerized-LMW-epiK5-amine-O-sulfate thus obtained with a O-sulfation agent to obtain a depolymerized-LMW-epiK5-amine-O-sulfate containing at least 80% 6-O-sulfate, and
- (d) submitting the depolymerized-LMW-epiK5-amine-O-sulfate containing at least 80% 6-O-sulfate thus obtained to a N-sulfation reaction and isolating the depolymerized-LMW-epiK5-N,O-sulfate thus obtained;

wherein (a) comprises

- (a1) treating a depolymerized-LMW-epiK5-N-sulfate, in acidic form, with a tertiary or quaternary organic base for 30-60 minutes, maintaining the pH at about 7 by addition of the tertiary or quaternary organic base, and isolating an organic base salt of the depolymerized-LMW-epiK5-N-sulfate and
- (a2) treating the organic base salt of the depolymerized-LMW-epiK5-N-sulfate with an O-sulfation agent under O-oversulfation conditions and isolating the depolymerized-LMW-epiK5-amine-O-oversulfate.
- 18. (currently amended) A depolymerized-LMW-epiK5-N,O-sulfate <u>containing at least</u> 40% 3-O-sulfate groups in glucosamine units, having a sulfation degree of from 2.3 to 2.9, a mean molecular weight of from about 1,500 to about 12,000 and, at the reducing end of the majority of its chains, the structure (a')

$$\begin{array}{c} \mathsf{CH_2OSO_3}^{\mathsf{T}} \\ \mathsf{OR} \\ \mathsf{CH_2OSO_3}^{\mathsf{T}} \end{array} \tag{a'}$$

in which R represents hydrogen or SO₃-, or a pharmaceutically acceptable salt thereof.

19. (previously presented) The depolymerized-LMW-epiK5-N,O-sulfate according to claim 18, having a mean molecular weight of from about 1,500 to about 8,000 and a sulfation degree from 2.5 to 2.9.

ORESTE et al. – Serial No. 10/582,687

- 20. (previously presented) The depolymerized-LMW-epiK5-N,O-sulfate according to claim 19, having a sulfation degree of from 2.7 to 2.9.
- 21. (previously presented) The depolymerized-LMW-epiK5-N,O-sulfate according to claim 20, having a mean molecular weight of about 6,000.
- 22. (previously presented) The depolymerized-LMW-epiK5-N,O-sulfate according to claim 18, having a mean molecular weight of about 6,000, a sulfation degree of from 2.7 to 2.9, a content of 80%-95% in glucosamine 6-O-sulfate, of 95%-100% in glucosamine N-sulfate, of 45%-55% in glucosamine 3-O-sulfate, of 35%-45% in glucuronic acid 3-O-sulfate, of 15%-25% in iduronic acid 2-O-sulfate, or a pharmaceutically acceptable salt thereof.
- 23. (previously presented) The depolymerized-LMW-epiK5-N,O-sulfate according to claim 18 consisting of a mixture of chains in which at least 80% of said chains has the formula III

wherein the 40%-60% of the uronic units are those of iduronic acid, q is an integer from 2 to 17, R, R' and R" are hydrogen or SO₃⁻ for a sulfation degree of from 2.3 to 2.9, and the reducing end of the majority of the chains in said mixture of chains presents a sulfated 2,5-anidromannitol unit of structure (a')

in which R represents hydrogen or SO₃ and the corresponding cation is chemically or pharmaceutically acceptable.

- 24. (previously presented) The depolymerized-LMW-epiK5-N,O-sulfate according to claim 23, consisting of a mixture of chains in which at least 80% of said chains has the formula III wherein q is an integer from 2 to 14.
- 25. (previously presented) The depolymerized-LMW-epiK5-N,O-sulfate according to claim 23, consisting of a mixture of chains in which at least 80% of said chains has the formula III wherein q is an integer from 2 to 11.
- 26. (previously presented) The depolymerized-LMW-epiK5-N,O-sulfate according to claim 23, consisting of a mixture of chains in which the preponderant species is a compound of formula III wherein q is 8 or 9, R is 45%-55% SO₃⁻, R' is 35%-45% SO₃⁻ in glucuronic acid, R" is 15%-25% SO₃⁻ in iduronic acid, for a sulfation degree of from 2.7 to 2.9.
- 27. (previously presented) A pharmaceutical composition comprising, as an active ingredient, a pharmacologically active amount of a depolymerized-LMW-epiK5-N,O-sulfate according to claim 17, or of a pharmaceutically acceptable salt thereof, in admixture with a pharmaceutical carrier.

Claims 28-35 (canceled)

- 36. (new) The depolymerized-LMW-epiK5-N,O-sulfate according to claim 17, wherein the depolymerized-LMW-epiK5-amine-O-oversulfate contains from 50%-80% 3-O-sulfate groups in the glucosamine units.
- 37. (new) The process according to claim 1, wherein the depolymerized-LMW-epiK5-amine-O-oversulfate contains from 50%-80% 3-O-sulfate groups in the glucosamine units.